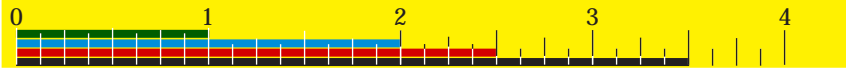


ROUTER BIT MAXIMUM SPEEDS:

FLUSH TRIM BIT'S - 20,000 to 22,000



Diameter	Max RPM
1/8" to 1" (to 25mm)	24,000 to 18,000 rpm
1 1/4" to 2" (30 to 50mm)	18,000 to 16,000 rpm
2 1/4" to 2 1/2" (55 to 65mm)	16,000 to 12,000 rpm
2 3/4" to 3 1/2" (70 to 90mm)	12,000 to 10,000 rpm



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